



**SUPER HX 276**

Chemical Composition Of Deposit Metal ( % )										
Element	C	M n	Si	Cr	M o	N i	Others			
Range	≤0.80	12-18	≤1.30	12-15	≤2.0	≤2.0	≤2.0			
Test Value	0.20	14.35	0.45	13.95	0.53	0.75	≤2.0			

Hardness Test				GB/T230.2			
	Hardness(HRC)	Sampling Thickness (MM)	Base Material	Current (A)	Voltage (V)	Shielding	Interpass Temperature (°C)
Range	≤30	≥10	Q235	240-300	26-28	Open Arc	250-300
Test Value	24 26 25 24 25	10.0					

**Package**

Diam.	1.6mm
Standard	15kg/spool